

WHAT IS CLAIMED IS:

1. A method for manufacturing a flat display element provided with a pair of substrates opposed to each other across a given gap and including respective peripheral edge portions thereof stuck on each other with a sealant, comprising:
- 5       preparing a pair of motherboards greater than the substrates;
- 10       forming a display forming portion on each motherboard;
- 15       locating a sealant on at least one of the motherboards so as to surround the peripheral edge portion of the display forming portion and locating, on end portions of the motherboard, end spacers for maintaining the gap between the two motherboards and a tacker covering the end spacers;
- 20       sticking the two motherboards on each other with the sealant, end spacers, and tacker between the two;
- aligning the two stuck motherboards with each other;
- tacking the two motherboards to each other by curing the tacker after the aligning;
- finally bonding the two motherboards to each other by curing the sealant after the tacking; and
- 25       cutting out the substrates by cutting the two motherboards outside the sealant after the final bonding.

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2. A method for manufacturing a flat display element according to claim 1, wherein the locating the end spacers and the tacker includes spreading the tacker loaded with the end spacers over the  
5 motherboard.

3. A method for manufacturing a flat display element according to claim 1, wherein the locating the end spacers and the tacker includes forming pillar-shaped end spacers on the motherboard and then  
10 spreading the tacker over the motherboard so as to cover the end spacers.

4. A method for manufacturing a flat display element according to claim 1, wherein the end spacers and the tacker are located at least in four corners at  
15 the end portions of the motherboard.

5. A method for manufacturing a flat display element comprising a pair of substrates opposed to each other across a given gap and including respective peripheral edge portions thereof stuck on each other  
20 with a sealant, a plurality of spacer posts arranged between the substrates and maintaining the gap between the substrates, and an optical modulation layer sealed in a region surrounded by the sealant, the method comprising:

25 preparing a pair of motherboards greater than the substrates;

forming a display forming portion on each

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motherboard;

5        locating the sealant on at least one of the  
motherboards so as to surround peripheral edge portion  
of the display forming portion and locating, on end  
portions of the motherboard, end spacers for  
maintaining the gap between the two motherboards and a  
tacker covering the end spacers;

10        sticking the two motherboards on each other with  
the sealant, end spacers, and tacker between the two;  
aligning the two stuck motherboards with each  
other;

      tacking the two motherboards to each other by  
curing the tacker after the aligning;

15        finally bonding the two motherboards to each other  
by curing the sealant after the tacking; and

      cutting the two motherboards outside the sealant  
after the final bonding so as to obtain the substrates.

20        6. A method for manufacturing a flat display  
element according to claim 5, wherein the locating the  
end spacers and the tacker includes spreading the  
tacker loaded with the end spacers over the  
motherboard.

25        7. A method for manufacturing a flat display  
element according to claim 5, wherein the locating the  
end spacers and the tacker includes forming pillar-  
shaped end spacers on the motherboard and then  
spreading the tacker over the motherboard so as to

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cover the end spacers.

8. A method for manufacturing a flat display element according to claim 5, wherein pillar-shaped spacers situated on the display forming portion of the one motherboard and the pillar-shaped end spacers situated at the end portions of the motherboard are formed in the same step, and the tacker is spread over the motherboard so as to cover the end spacers.

9. A method for manufacturing a flat display element according to claim 5, wherein the optical modulation layer is a liquid crystal layer formed of a liquid crystal constituent.

10. A method for manufacturing a flat display element according to claim 5, wherein the sealant and the tacker are formed individually of materials cured by different methods.

11. A method for manufacturing a flat display element according to claim 10, wherein the sealant and the tacker are formed of a thermosetting material and an ultraviolet-curing material, respectively.

12. A method for manufacturing a flat display element according to claim 5, wherein the end spacers and the tacker are located at least in the four corners at the end portions of the motherboard.